



Fully Automatic Case Taper



Squareness Assured BEL's innovative and powerful Uni-Drive system synchronizes conveyor belt speed, eliminating case skew, so that cases leave the machine squarely taped.



Ultra Safe Flap Folder

Snap Folder flap folding technology safeguards personnel by eliminating the traditional "flap kicker", which can cause serious injury, and the need for expensive machine guarding.



Superior Tape Application

The BEL 252 is equipped with state-of-the-art DEKKA High Performance stainless steel tape heads that are easily loaded in or out of the machine in 30 seconds or less.



Easy Case Change

The BEL 252 is userfriendly, enabling the operator to make box size changes from either side of the machine quickly and easily, in 30 seconds or less.



BEL 252 Fully Automatic Top and Bottom Case Taper

BEL 252 Features

- BEL's revolutionary Snap Folder design safely folds top flaps and eliminates the use of a dangerous flap kicker which can cause injuries
- The paint free finish guards against contamination from flaking or peeling paint
- Magnetic motor starter protects operators from accidental re-starts after a power interruption and protects motor against power overload
- Uni-Drive squaring mechanism means more presentable cases
- Quick open top pulleys enable drive belts to be replaced in minutes reducing maintenance and down time
- Standard DEKKA 22 Stainless Steel 2" tape heads and optional DEKKA 3" tape heads are available

Complete Solution



BEL 505 Case Former

The BEL 505 improves efficiency and ergonomics. Inserting a case into the BEL 505 results in all four bottom flaps being automatically folded, leaving hands free to pack.



BEL 252X Oversize Case Taper

The oversize model is available to accommodate larger case requirements. Consult factory for case size ranges.



S10 Weigh Scale

Machines can be equipped with weigh scales to allow the operator to monitor or check weigh products being loaded before case sealing.

BEL 252 Specifications

Case Size Range	Length	Width	Height
Minimum	8"	6"	4 1/2"
	203 mm	152 mm	114 mm
Maximum	22"	15"	16"
	559 mm	381 mm	406 mm

Infeed/Outfeed Height (with adjustable foot pads)

Minimum	23 1/2" (597 mm)
Maximum	32" (813 mm)

Machine Speed: Up to 25 cases per minute depending on box size.

Oversize model available: consult factory for case size ranges.

How the BEL 252 Works





1 Quick Change Handle

A quick three-step size change with simple hand wheel and clamp adjustments, enable the BEL 252 to seal a ride range of case sizes.



2 Snap Folder

Cases are automatically folded with BEL's safe snap folding technology. This protects personnel by eliminating the traditional "flap flicker".



Top & Bottom Sealed

Superior case sealing performance is achieved with its quality tape application. The BEL 252 comes standard with DEKKA tape heads.



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Specifications are subject to change without notice.